

MACHINE CAPACITY

- CNC Milling machine MIYANO TSV25, travels are : X-500, Y-380, Z-250 (up to 6000rpm), table size 900 x 320 mm
- CNC Milling machine MAHO 700, travels are : X-700, Y-450, Z-500 (up to 3000rpm), table size 900 x 500 mm
- CNC Lathe machine TRAUB TND 400, max. swing diameter \varnothing 200mm, turned length 800mm
- Circular saw max.diameter of cutting is \varnothing 350 mm

TOOLING WORKSHOP No.1 – GROUP ASSOCIATE

- CNC Milling machine HURCO , travels are : X-1067, Y-610, Z-610 (up to 12000rpm), table size 1270 x 610 mm
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- CNC Eroding machine electrode MITSCUBUSHI EA8S, travels are : X-300, Y-250, Z-250, table size 770 x 490 mm
- Eroding machine wire MITSCUBUSHI MV 1200S, travels are : X-400, Y-300, Z-220, table size 800 x 600 mm
- Welding machines (electric arc welding, CO2, MIG, dot weldings),
- thermal protection material: Hardening, annealing, tempering
- Universal machines for flat grinding.

TOOLING WORKSHOP No.2 – GROUP ASSOCIATE

- CNC Milling machine MIKRON VCP 1000, travels are : X-1000, Y-750, Z-750, (up to 12000rpm), table size 1150 x 700 mm
- CNC Milling machine MIKRON VCE 600, travels are : X-600, Y-540, Z-500, (up to 10000rpm), table size 700 x 500 mm
- Eroding machine wire SODICK AQ 535 L, travels are : X-550, Y-300, Z-300
- Universal milling machine ALG 200 Hodovi na mašini 600 x 400 x 400
- Universal lathe machine POTISJE 501M, max. swing diameter \varnothing 600mm, turned length 1000mm
- Universal lathe machine POTISJE 631, max. swing diameter \varnothing 600mm, turned length 1000mm
- Universal flat grinding machine GALP 6, travels are : X-600, Y-300
- Universal flat grinding machine KIKINDA 750, travels are : X-750, Y-300
- Universal za round grinding machine, KIKINDA 750, travels are : \varnothing 300, length 750mm

PARTNERS COMPANY

- Sheet metal production (CNC cutting, mechanical cutting, cnc bending, cnc punching)
- CMM Machine DEA, travels are : X-1000, Y-1500
- All types of surface protecting: Galvanizing, chroming, nickel plating, browning, eloxing, phosphating
- All types of thermal protection material: Hardening, annealing, tempering, induction hardening, nitriding

PRESS MACHINES

- **IWK 500 ton press**, table dimensions: 3500 x 1350 mm, robot preforming manipulation
- **SCHULER 500 ton press**, table dimensions: 3500 x 1000 mm, with sheet metal coil line, sheet metal width of 600 mm to work with progressive tools.
- **WEINGARTEN 315 ton press**, table dimensions: 3000 x 1200 mm
- **KUZNECNO PRESSOVICH AUTOMATOV 160 ton press**, table dimensions: 2000 x 1250 mm, with sheet metal coil line, sheet metal width of 500
- **STROJARNA PIESOK 315 ton press**, table dimensions: 3600 x 500 mm
- **ROVETTA 160 ton press**, table dimensions: 1520x1000 mm.
- **SCHULER 250 ton press**
- **ERFURT 160 ton press**
- **HAULICK 160 ton press**
- **63 ton press and 42 ton press**