



## MACHINE CAPACITY - OWN FACTORY

POS	Producer, model	Basic characteristics				Picture
1.	Welding machine JASIC MIG350 DIGI,	Input Voltage (3 Phase) Dimensions (mm) Protection/Insul. Class Current Range (A)  Input Power (kVA) Weight (Kg)	AC 400V – 50/60 Hz 900 x 400 x 670 IP21 S/F MMA: 20-350 MIG: 50-350 15 54			
2.	Welding machine JASIC MIG160 DIGI,	Input Voltage Dimensions (mm) Protection/Insul. Class MIG Voltage Range (V) Input Power (kVA) Weight (Kg)	AC 230V – 50/60 Hz 900 x 400 x 670 IP21 S/F 11-26 15 12.5			
3.	Plasma cutting JASIC PLASMA CUT 100	Input Voltage(V) Input Capacity(KVA) Rated Output Cutting thickness(mm) Size (mm) Weight(KG)	AC380V±15%(3 phases) 24 35 25 530*270*430 25			
4.	Band saw machine CORMAK BS260	Cutting band size (mm)	2455 x 27 x 0,9			
		Cooling pump power kW	0,025			
		Weight (kg)	216			
			Kat	Tube	Shape	
		0°	230	260 x 150	225 x 225	
		45°	165	140 x 150	165 x 165	
		60°	105	100 x 90	110 x 110	
5.	CNC Milling machine MAHO 700	travels are : X-700, Y-450, Z-500 (up to 3000rpm), table size 900 x 500 mm				
6.	CNC Milling machine DECKEL FP15	travels are: X-800, Y-500, Z-500 (up to 6000rpm), table size 900 x 500 mm				

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7.	Universal milling machine PRVOMAJSKA ALG 200	table area: 250 × 1030 mm longitudinal stroke / rope: 580/600 mm transverse stroke manually: 295/310 mm Vertical walking automat. / Dry: 360/390 mm number / positional area: 18 / 7-380 mm / min spindle head: ISO-40 number / speed range: 18 / 37-1900 engine power: 4 kW weight of el. closet: 1500 kg	
8.	Universal Lathe machine PRVOMAJSKA WDF	max. swing diameter Ø200mm, turned length 2000mm max. swing diameter Ø200mm, turned length 2000mm max. swing diameter Ø200mm, turned length 1500mm	

### TOOLING WORKSHOP No.1 – GROUP ASSOCIATE

- CNC Milling machine MIYANO TSV25, travels are : X-500, Y-380, Z-250 (up to 6000rpm), table size 900 x 320 mm
- CNC Lathe machine TRAUB TND 400, max. swing diameter Ø200mm, turned length 800mm
- Circular saw max.diameter of cutting is Ø 350 mm

### TOOLING WORKSHOP No.2 – PARTNERS COMPANY

- Sheet metal production (CNC cutting, mechanical cutting, cnc bending, cnc punching)
- CMM Machine DEA, travels are : X-1000, Y-1500
- All types of surface protecting: Galvanizing, chroming, nickel plating, browning, eloxing, phosphating
- All types of thermal protection material: Hardening, annealing, tempering, induction hardening, nitriding

### TOOLING WORKSHOP No.3 - PRESS MACHINES

- **IWK 500 ton press**, table dimensions: 3500 x 1350 mm, robot preforming manipulation
- **SCHULER 500 ton press**, table dimensions: 3500 x 1000 mm, with sheet metal coil line, sheet metal width of 600 mm to work with progressive tools.
- **WEINGARTEN 315 ton press**, table dimensions: 3000 x 1200 mm
- **KUZNECNO PRESSOVICH AUTOMATOV 160 ton press**, table dimensions: 2000 x 1250 mm, with sheet metal coil line, sheet metal width of 500
- **STROJARNA PIESOK 315 ton press**, table dimensions: 3600 x 500 mm
- **ROVETTA 160 ton press**, table dimensions: 1520×1000 mm.
- **SCHULER 250 ton press**
- **ERFURT 160 ton press**
- **HAULICK 160 ton press**
- **63 ton press and 42 ton press**

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